

2/26/2018

MAR 03 2018 [Dart Hawkesbury] Job Sheet - Gagnon-Donovan, Michelle



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D412-761-043
Job Sheet 173067



Part No: D412-761-043

Job Qty: 5 ea

Part Name: Modified Latch Mechanism, LH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/26/18

Job Tracking No:

Due Date: 3/14/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV G SHEETS 10,11,12,13,14 IPP Rev:A 09-01-13 rev.C as per dwg DD verified by:EC IPP REV:B
11.11.29 AS PER DSI9580 DD VERF:EC IPP REV:C 12.07.23 ECN12-568 chg002 DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	5 Ea	3/14/18	3/14/18	0.00	0.00	Start Up Stores/Pkg-1	
110	Packaging	5 pcs	3/14/18	3/14/18	0.00	0.00	Packaging1-5	
120	QC	5 pcs	3/14/18	3/14/18	0.00	0.00	QC4	
125	DC	5 pcs	3/14/18	3/14/18	0.00	0.00	DC	
130	Packaging	5 pcs	3/14/18	3/14/18	0.00	0.00	Packaging3-2	
140	QC21-FG	5 Ea	3/14/18	3/14/18	0.00	0.00	QC21	

Part Op 125 - Photocopy bluefile & type labels per PPP D412-761-043 CHG002
Descriptions: 130 - Identify and pack for shipping as per PPP D412-761-043 Location:FG020

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3589-041	Latch Assembly	5 Ea (1 ea)	90-Start up Operation	5048215
D3589-047	Fwd Guide	5 Ea (1 ea)	90-Start up Operation	5043735
D3589-049	Aft Guide	5 Ea (1 ea)	90-Start up Operation	5043753
MS16997-24	Screw	10 Ea (2 ea)	90-Start up Operation	FM137963.90
MS21042L06	Nut	10 Ea (2 ea)	90-Start up Operation	5027552 x5 / 5019379 x5
NAS1149DN632J	Washer	10 pcs (2 ea)	90-Start up Operation	5024482

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3589-041	5	0	0
	D3589-047	5	4	0
	D3589-049	5	2	0
	MS16997-24	10	13	0
	MS21042L06	10	160	0
	NAS1149DN632J	10	430	0

Part Specifications

Specifications could not be found.

Plex 2/26/18 9:28 AM Dart.Gagnon.Michelle



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Container No: S054415



Part: D412-761-043

Job No: 173067

Serial No/Batch: S054415

Revision:

Inspector:

Date: 03/23/18



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
001502	S048215	D3589-041	Latch Assembly	S045905	ST219	3
001502	S043735	D3589-047	Fwd Guide	F161627	ST041	4
001502	S043753	D3589-049	Aft Guide	S043752	ST041	2
001502	S048844	MS16997-24	Screw	FM137963.90	Start Up Stores/Pkg-1	10
001502	S027552	MS21042L06	Nut		Start Up Stores/Pkg-1	5
001502	S048836	MS21042L06	Nut	S019379	Start Up Stores/Pkg-1	3
001502	S048839	NAS1149DN632J	Washer	S024482	Start Up Stores/Pkg-1	10

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 3/16/18 1:49 PM dart.quirion.sonia